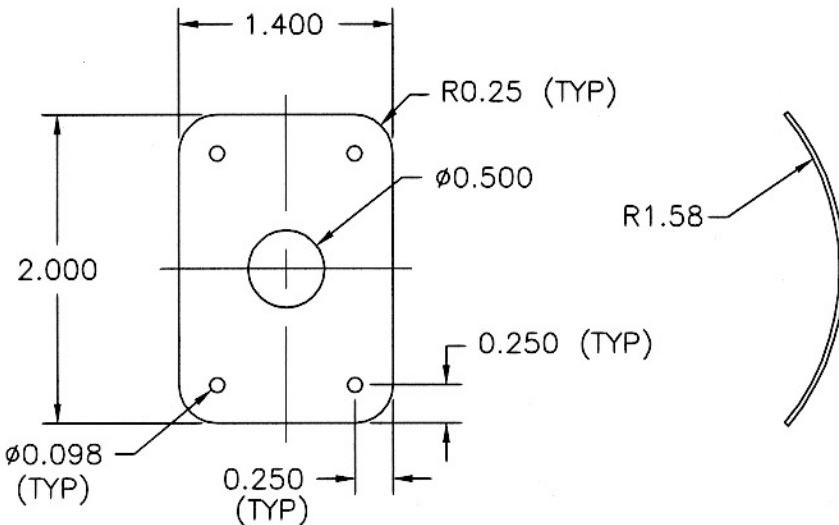
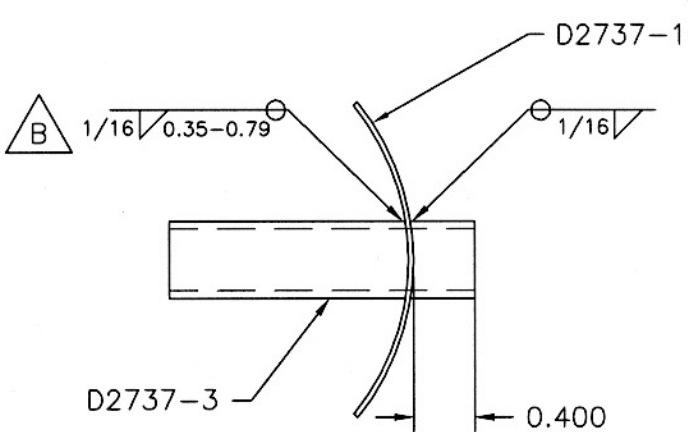
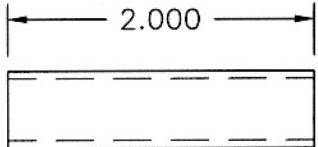


**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	REV. B
		D2737	SHEET 1 OF 1
DATE 98.12.09		TITLE GHW STUDS	SCALE 4:5
A	98.01.15	NEW ISSUE	
B	98.12.09	CHANGE TO STITCH WELD ON INSIDE (PER TSR A1030)	


**RELEASED**  
 98.12.14 D.S.
FLAT PATTERNBEND DETAIL

MATERIAL: AISI 304-316, 0.032 THICK

D2737-1MATERIAL: AISI 304-316  
0.500 OD X 0.049 WALL TUBINGD2737-3D2737-041